

DART AEROSPACE LTD		Work Order:	
Description: Upper End Swivel		Part Number:	SWA25A-210A
Inspection Dwg: SWA25A-210A		Rev: A	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø1.530	+0.015/-0.000					
0.03 x 45°	+/-0.010 x 0.5°					
R0.031	+0.000/-0.005					
0.04 x 45°	+/-0.010 x 0.5°					
3-1/2-16UN-2A	--					
MAJ Ø3.4936	+/-0.0047					
Wire Ø 0.040	--					
DOW 3.5207	+/-0.0029					
1.125	+0.000/-0.005					
6.843	+/-0.005					
1.350	+/-0.005					
Ø2.700	+/-0.005					
0.366	+/-0.005					
0.03	+/-0.010					
0.540	+/-0.005					
R0.032	+/-0.010					
10-32 UNF-2B	Go-No-Go					
0.25	+/-0.010					
R0.25	+/-0.010					
Ø0.644	+/-0.005					
1.35	+/-0.010					
1.000	+/-0.005					
3.70	+/-0.010					
3.250	+/-0.005					
3.100	+/-0.005					
2.125	+/-0.005					
0.75 x 45°	+/-0.010 x 0.5°					
R0.13	+/-0.010					
0.04 x 45°	+/-0.010 x 0.5°					
Ø2.165	+/-0.001					
Ø2.925	+/-0.005					
Ø2.069	+/-0.005					
0.346	+/-0.005					
0.786	+/-0.005					
0.2 x 45°	+/-0.010 x 0.5°					
3.41	+/-0.010					

Measured by:		Checked by:		QC Inspector:	
Date:		Date:		Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	19.09.18	New Issue	MG <i>me</i>	<i>AK</i>